

Polypropylene Compounds

## **Product Description**

Hifax TYC 2137P NA 4WFA Oxford engineered polyolefin material is typically used for various automotive exterior-trim and fascia applications. It offers an excellent combination of scratch resistance, UV resistance, highgloss part appearance, good processability and a balance of stiffness and impact resistance.

### **Regulatory Status**

For regulatory compliance information, see *Hifax* TYC 2137P NA 4WFA Oxford <u>Product Stewardship Bulletin</u> (PSB) and Safety Data Sheet (SDS).

**Status** Developmental Availability North America

**Application** Automotive Parts; Exterior Automotive Applications

Market Automotive

**Processing Method** Injection Molding

**Attribute** High Flow; High Gloss; Scratch Resistant; UV Stabilized

	Nominal		
Typical Properties	Value	Units	Test Method
Physical			
Melt Flow Rate, (230 °C/2.16 kg)	32	g/10 min	ISO 1133-1
Density, (23 °C)	0.95	g/cm³	ISO 1183-1
Mechanical			
Flexural Modulus, (23 °C)	1250	MPa	ISO 178
Tensile Strength, (23 °C)	21	MPa	ISO 527-1, -2
Impact			
Charpy Impact Strength - Notched			
(23 °C)	40	kJ/m²	ISO 179
(-40 °C)	4.0	kJ/m²	ISO 179
Thermal			
Deflection Temperature Under Load, (1.80 MPa, Unannealed)	52	°C	ISO 75B-1, -2
Additional Information			
Mold Shrinkage			ISO 294-4

Please contact LyondellBasell for shrinkage recommendations.

LyondellBasell **Technical Data Sheet** Date: 1/5/2022

# Notes

These are typical property values not to be construed as specification limits.

# **Processing Techniques**

Specific recommendations for resin type and processing conditions can only be made when the end use, required properties and fabrication equipment are known.

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